

Safety Data Sheet



1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: SOLIPAC (POLYALUMINIUM CHLORIDE)

Other name(s): PAC

Recommended Use of the Chemical and Restrictions on Use Corrosion inhibitor. Water treatment, pulp and paper manufacture.

Supplier: Ixom Operations Pty Ltd (Incorporated in Australia)
Street Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 368 2700

Facsimile: +64 9 368 2710

Emergency Telephone: 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

SIGNAL WORD: WARNING

Subclasses:

Subclass 6.1 Category D - Substances which are acutely toxic.

Subclass 6.3 Category A - Substances that are irritating to the skin.

Subclass 6.4 Category A - Substances that are irritating to the eye.



Hazard Statement(s):

H302 Harmful if swallowed.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

Precautionary Statement(s):

Prevention:

P102 Keep out of reach of children.

P103 Read label before use.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Safety Data Sheet

**Response:**

P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

P330 Rinse mouth.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P321 Specific treatment (see First Aid Measures on the Safety Data Sheet).

P332+P313 If skin irritation occurs: Get medical advice/attention.

P362 Take off contaminated clothing before re-use.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

Storage:

No storage statements.

Disposal:

P501 In case of a substance that is in compliance with a HSNO approval other than a Part 6A (Group Standards) approval, a label must provide a description of one or more appropriate and achievable methods for the disposal of a substance in accordance with the Hazardous Substances (Disposal) Regulations 2001. This may also include any method of disposal that must be avoided.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

Components	CAS Number	Proportion	Hazard Codes
Polyaluminium chloride	1327-41-9	100%	H302 H315 H319

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:

Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:

If skin or hair contact occurs, immediately remove any contaminated clothing and wash skin and hair thoroughly with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye Contact:

If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre or a doctor, or for at least 15 minutes.

Ingestion:

Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:

Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:

Not combustible, however, if material is involved in a fire use: Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Safety Data Sheet



Specific hazards arising from the substance or mixture:

Non-combustible material.

Special protective equipment and precautions for fire-fighters:

Decomposes on heating emitting toxic fumes, including those of aluminium oxide, and hydrogen chloride. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:

Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:

Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid skin and eye contact and breathing in dust. Avoid handling which leads to dust formation.

Conditions for safe storage, including any incompatibilities: Store in a cool, dry, well ventilated place and out of direct sunlight. Protect from moisture. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Workplace Exposure Standards: No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Aluminium, as Al: Soluble salts WES-TWA 5 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:

Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Avoid generating and breathing in dusts. Use with local exhaust ventilation or while wearing dust mask. Keep containers closed when not in use.

Safety Data Sheet



Individual protection measures, such as Personal Protective Equipment (PPE):

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.



Wear overalls, chemical goggles and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Powder
Colour:	Pale Yellow
Odour:	Mild
Solubility:	Soluble in water.
Specific Gravity:	0.85 +/-0.05 (Bulk density)
Relative Vapour Density (air=1):	Not available
Vapour Pressure (20 °C):	Not available
Flash Point (°C):	Not applicable
Flammability Limits (%):	Not available
Autoignition Temperature (°C):	Not available
Melting Point/Range (°C):	Not available
pH:	3.5 - 5.0 (Al ₂ O ₃ 0.3% w/v solution)

10. STABILITY AND REACTIVITY

Reactivity:	Reacts with chlorates. Reacts with chlorites.
Chemical stability:	Hygroscopic: absorbs moisture or water from surrounding air.
Possibility of hazardous reactions:	None known.
Conditions to avoid:	Avoid exposure to moisture.
Incompatible materials:	Incompatible with chlorates , chlorites .
Hazardous decomposition products:	Hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Safety Data Sheet



Ingestion: Swallowing can result in nausea, vomiting, diarrhoea, and abdominal pain.

Eye contact: An eye irritant.

Skin contact: Contact with skin will result in irritation.

Inhalation: Material may be irritant to the mucous membranes of the respiratory tract (airways).

Acute toxicity:
Oral LD50 (rat): 681 mg/kg.
Oral LD50 (mice): 316 mg/kg.

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION

Ecotoxicity Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:
Refer to local government authority for disposal recommendations. Dispose of contents/container in accordance with local/regional/national/international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport

Not classified as a Dangerous Good under NZS 5433:2012 Transport of Dangerous Goods on Land.

Marine Transport

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

Subclasses:

Subclass 6.1 Category D - Substances which are acutely toxic.
Subclass 6.3 Category A - Substances that are irritating to the skin.
Subclass 6.4 Category A - Substances that are irritating to the eye.

Hazard Statement(s):

H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

16. OTHER INFORMATION

'Registry of Toxic Effects of Chemical Substances'. Ed. D. Sweet, US Dept. of Health & Human Services: Cincinnati, 2012.

Reason(s) for Issue:

5 Yearly Revised Primary SDS

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.